

Trellis Top Gate Assembly and Installation

Moduline Colorscreen gates can be assembled in any width from 0.83m to 1.55m. The simplest widths are made using complete duo panels, as follows:

GATE WIDTH(m)	0.83	1.07	1.31	1.55
No. OF DUO PANELS	3	4	5	6

Gate widths between these are achieved by trimming one length of duo panel to the required width (see Step 3).

Gate stiles are available in various heights to match the fencing.

Components -

Gate stile	2
Rail	3 (cut from full rail)
Duopanel	3-6
50mm sq black cap	2
Tek screws painted	30-34
13mm angle x 2.4 long	2-4 (depending on gate height)
Trellis	length as appropriate
Gate channel	2

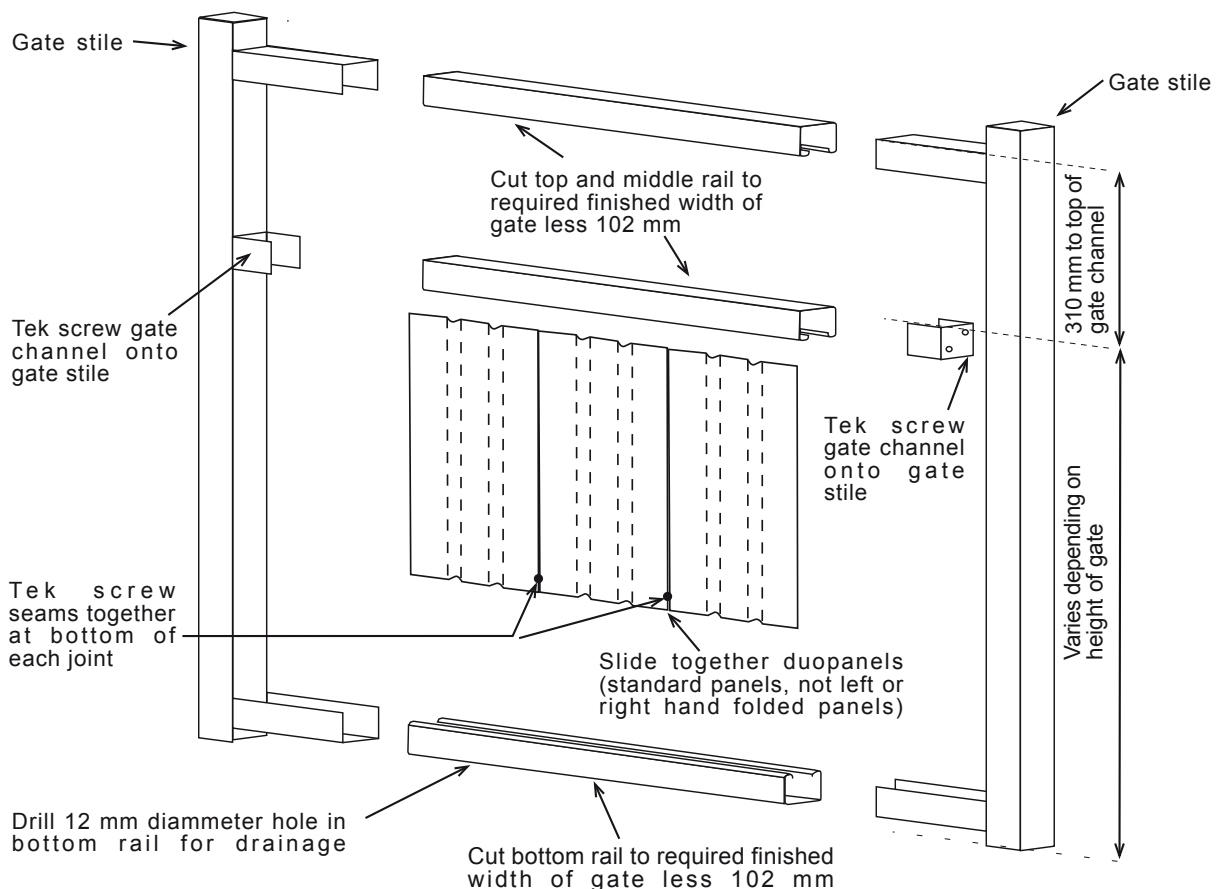
PLEASE NOTE When cutting Colorsteel use a hacksaw or tinsnips. **DO NOT USE** an angle grinder or abrasive cutoff blades. See Sheet W1.

Step 1 - Fix gate channels onto gate stiles

Step 2 - Cut rail to required length. (width of gate less 103mm). Ensure this cut is square and file the burrs off. Wipe clean with a soft cloth.

Step 3 - If a whole number of duopanel will not fit, you will need to trim a duopanel to the make up the desired width. This can be achieved in one of three ways :

- The easiest and neatest option is to score with tungsten Hardies scoring knife and hand fold the Duo Panel which will then snap off at the scored width. Hardies Scoring knives are available for around \$10 from most hardware outlets.
- Take the Duo Panel to your local sheet metal workshop for guillotining.
- Cut down with tin snips, the cut edge will be hidden by the 13mm angle.



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Trellis Top Gate Assembly and Installation - Cont'd

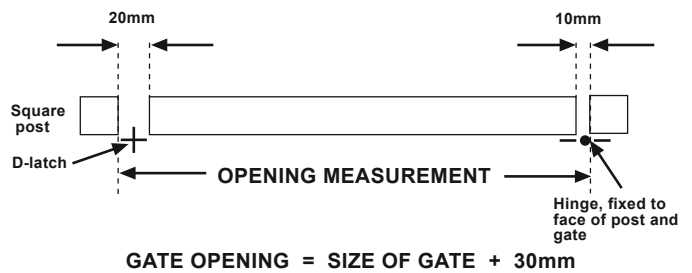
Step 4 - Slide the duopanel together as per the standard assembly instructions.

Step 5 - Assemble stiles, rails and panel, then tek screw rail to gate stile channel. Ensure that the bottom rail has a drainage hole. Drill one hole 12mm diameter if your bottom rail does not have a factory pre-punched hole. This will be the case if the top and bottom rail are cut from the same piece.

Step 6 - Insert trellis and tek screw 13mm angle onto middle rail to support the trellis as shown in Detail A. It helps to pre drill 13mm angle. Insert foam tube in the top rail as shown in Detail B.

Step 7 - Tek screw 13mm angle onto gate stiles to support the Duopanel as shown in Detail C.

Step 1 - Concrete in gate posts while installing fencing. Be sure to set posts vertical using a good level. Make sure the opening gaps are correct. Measure both at the base and tops of the posts. Make sure the top of posts are correct height above the ground, and level. Allow concrete around gate posts to harden at least over night before hanging the gates.



Step 2 - Fix the butt hinges to the gate first. Here it is recommended that the hinges be face mounted. Tek screw these on at approximately 100mm from the top and 100mm from the bottom. Use stainless steel tek screws supplied.

Step 3 - Support the gate on blocks so that the gate top is level with the top of the post, use stainless steel tek screws supplied. Fix the gate to the post.

Step 4 - Fix D-latch using stainless steel tek screws, refer to the sketch below:

